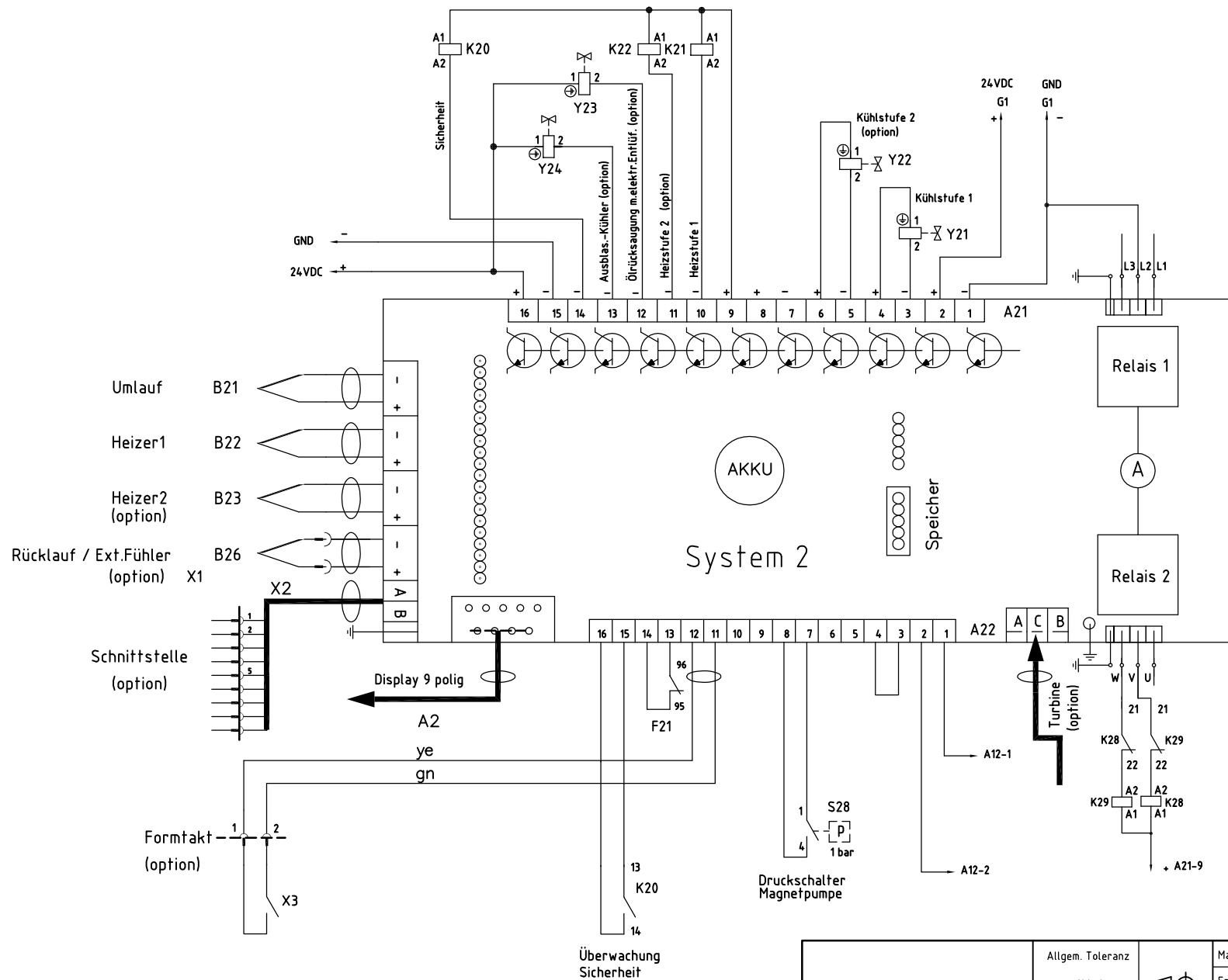
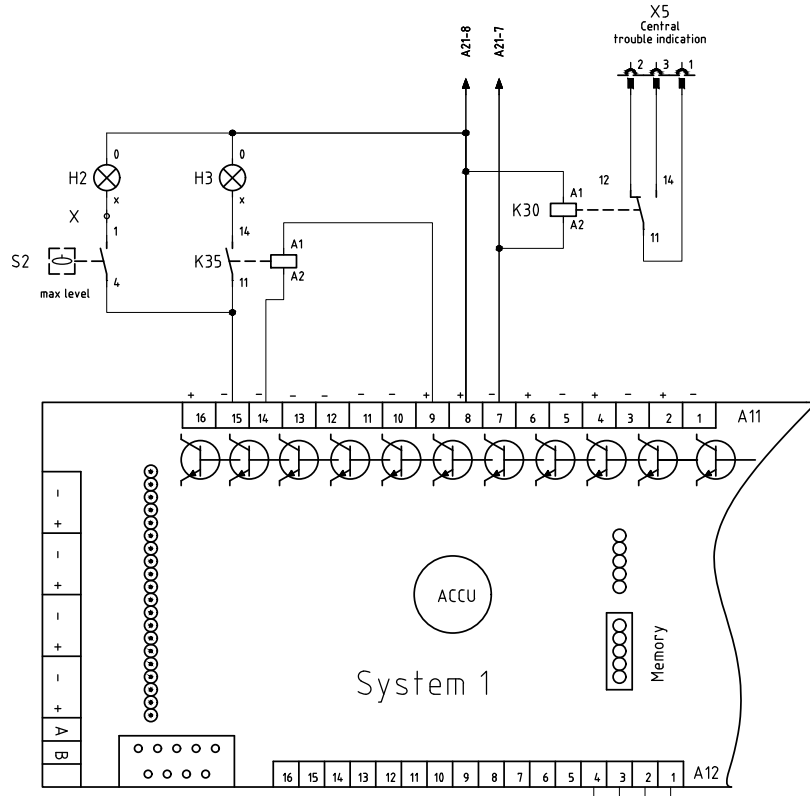
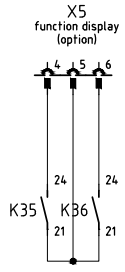


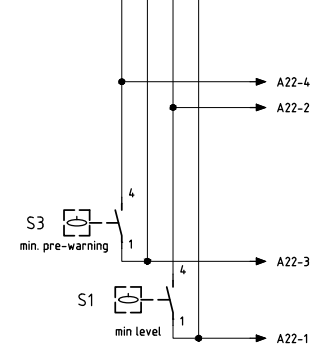
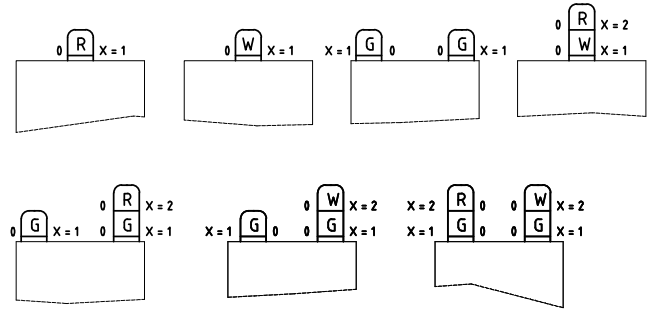
Allgem. Toleranz			Maßstab 1:2	
mittel			Ersatz für: 6103641 Ersetzt durch: -	
Datum	Name		STEUERUNGSTEIL System 1	
Bearb.	A. Moussa			
Gepr.	ZE			
Norm				
 Automaßsteuerungstechnik GmbH			6103642	
Dateiname I:\CAD\CAD\ACAD\KBE\VEPLAENE\STEUERN\6103642-D.dwg				



Allgem. Toleranz		Maßstab 1:2	
mittel		Ersatz für: 6103641 Ersetzt durch: -	
Datum	Name	STEUERUNGSTEIL System 2	
Bearb. 14.11.2005	A.Moussa		
Gepr. 28.09.06	ZE		
Norm			
 <small>Automatisierungstechnik GmbH</small>		6103642	
		Dateiname I:\CAD\CAD\ACAD\KBE\VEPLAENE\STEUERN\6103642-D.dwg	
		Blatt 2 2 Bl.	
		22.11.2004	

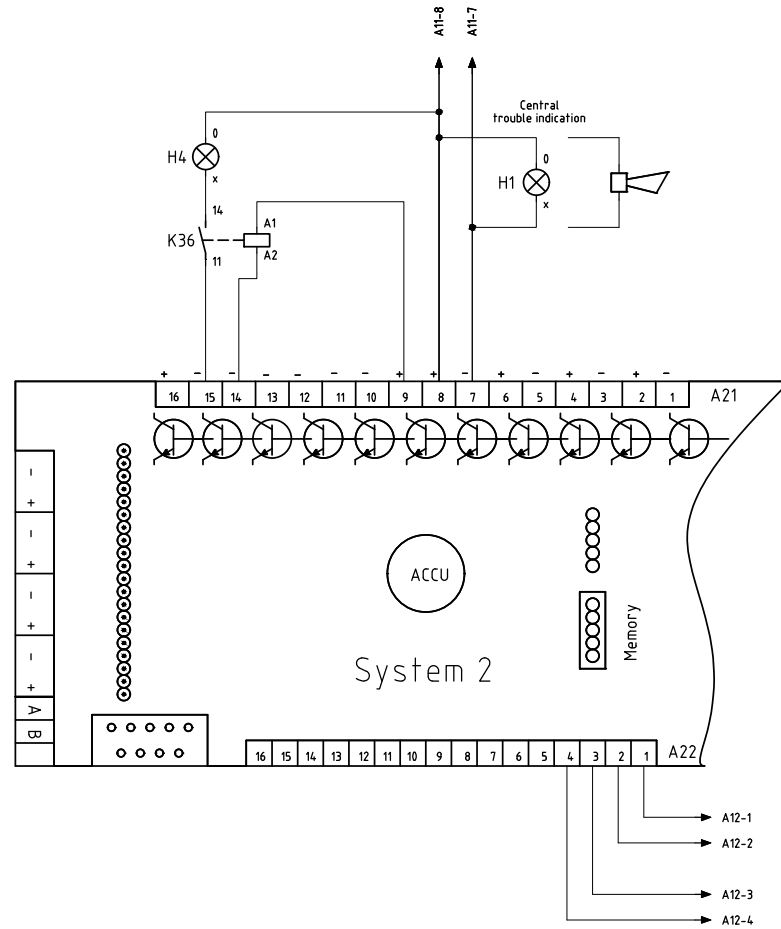



red lamp / horn = R = H1
 white lamp = W = H2
 green lamp = G = H3
 green lamp = G = H4

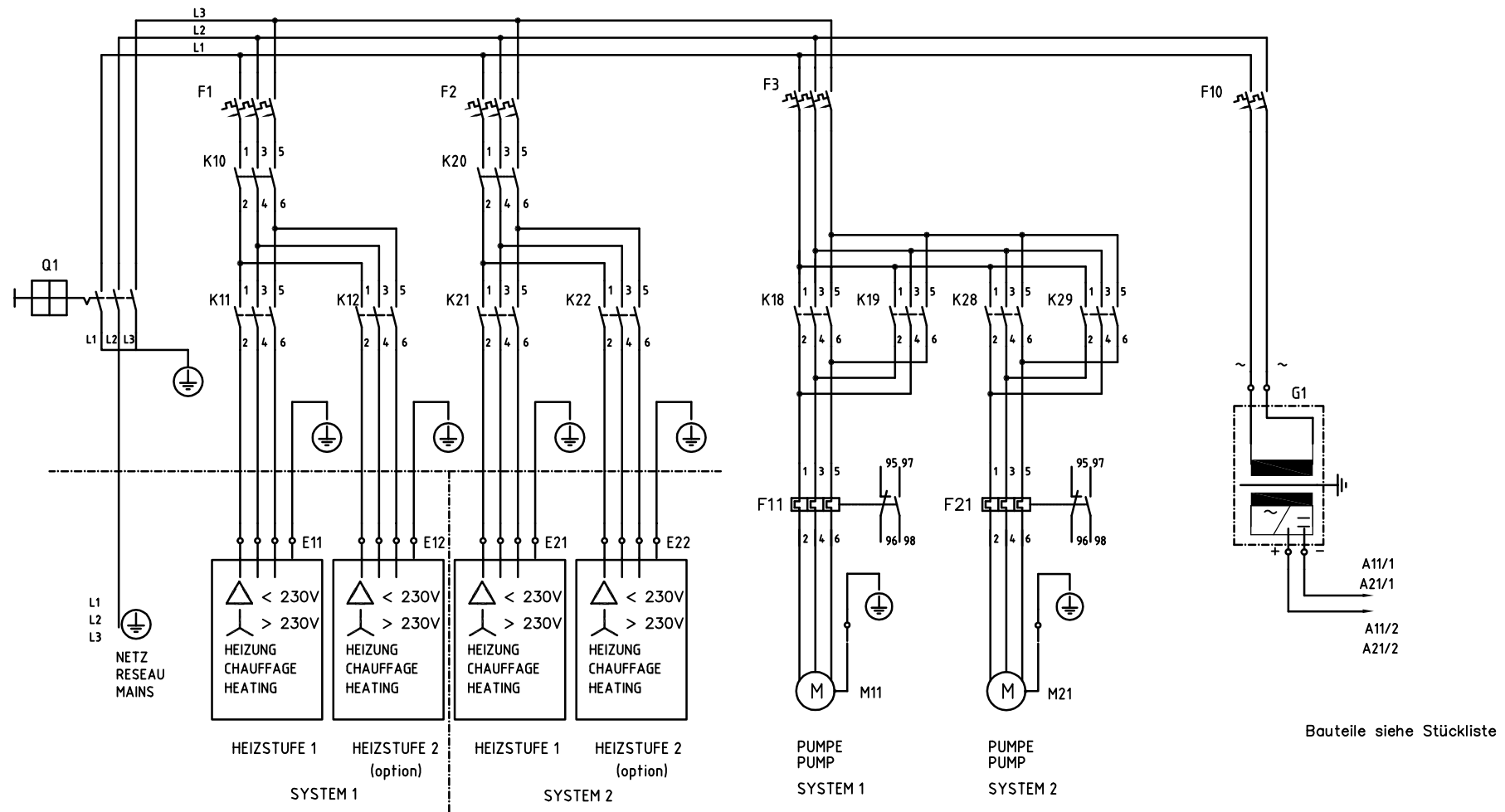


General Tolerance		Scale	1:2
mean		Surrogate for:	-
		Surrogate by:	-
Date	Name	control circuit option oil unit / 2 circuits	
Drawn	20.09.2021 A. Herbst		
Checked			
Standard			
		6103811	
State	Changes	Date	Name
Filename		P:\CAD\Geräte\Elektropläne\Optionen\6103811.dwg	
			Page 1
			2 Pg


A3



				General Tolerance		Scale 1:2		
				mean		Surrogate for: -		
						Surrogate by: -		
				Date	Name	control circuit option oil unit / 2 circuits		
				Drawn	20.09.2021			A. Herbst
				Checked				
				Standard				
						6103811		
						Page 2 Pg 2		
State	Changes	Date	Name	Filename	P:\CAD\Geräte\Elektropläne\Optionen\6103811.dwg			

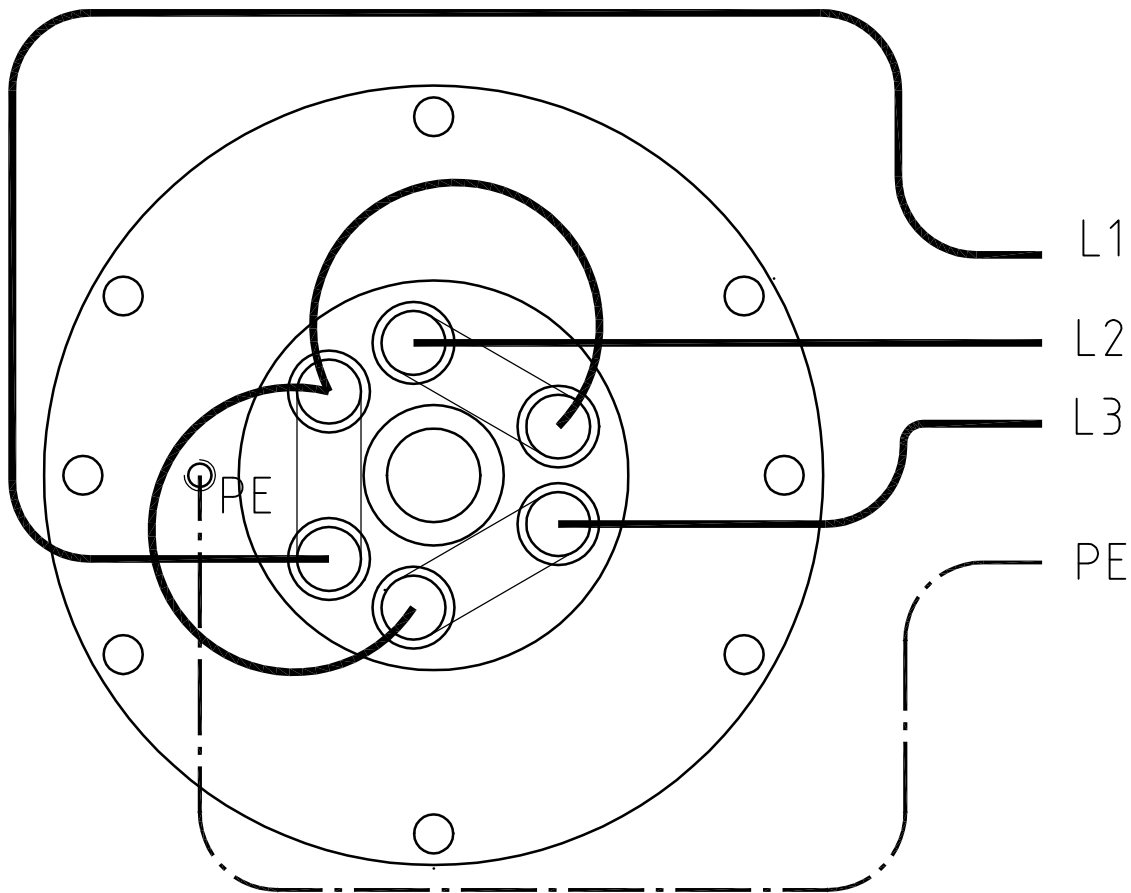


Bauteile siehe Stückliste

Allgem. Toleranz		Maßstab 1:2	
mittel		Ersatz für: 6510610, 6510672 Ersetzt durch: -	
Datum		Name	
Bearb. 19.04.2006		A.Moussa	
Gepr. 31.01.2008		A. Herbst	
Norm			
			Blatt
			1
Dateiname I:\CAD\CAD\ACAD\KBE\LEPLAENE\LEISTUNG\6510611.dwg			1 Bl.

Hauptstromkreis

6510611



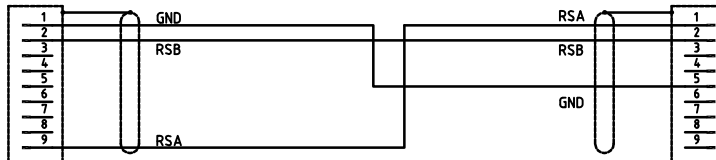
Heater 'A'			Heater 'C'	
V	kW	A	kW	A
380	8,022	12,2	6,278	9,6
400	8,889	12,8	6,956	10,1
415	9,568	13,3	7,488	10,4
440			8,418	11,1
480			10,017	12,1

SIHF 4x2,5mm ²
PTFE 4x2,5mm ²

1,4 Nm		General Tolerance		Scale 1:1
		mean		
		Date		heater arrangement Star connection
		Drawn	17.08.2016 A. Herbst	
		Checked	17.08.2016 A. Herbst	
		Standard		
				6520080
2	Ölflon f. Öl 350°C	09.07.2007	ZE	Page 1
1	Wasser u. Öl	17.12.2004	H.P.	
State	Changes	Date	Name	Filename
				P:\CAD\Geräte\Elektropläne\Hauptstromkreis\6520080.dwg

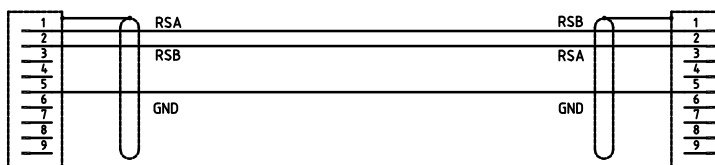
Die casting machine
9pol SUB-D male connector
DGM



Heating and cooling unit
9pol SUB-D male connector
HC-UNIT

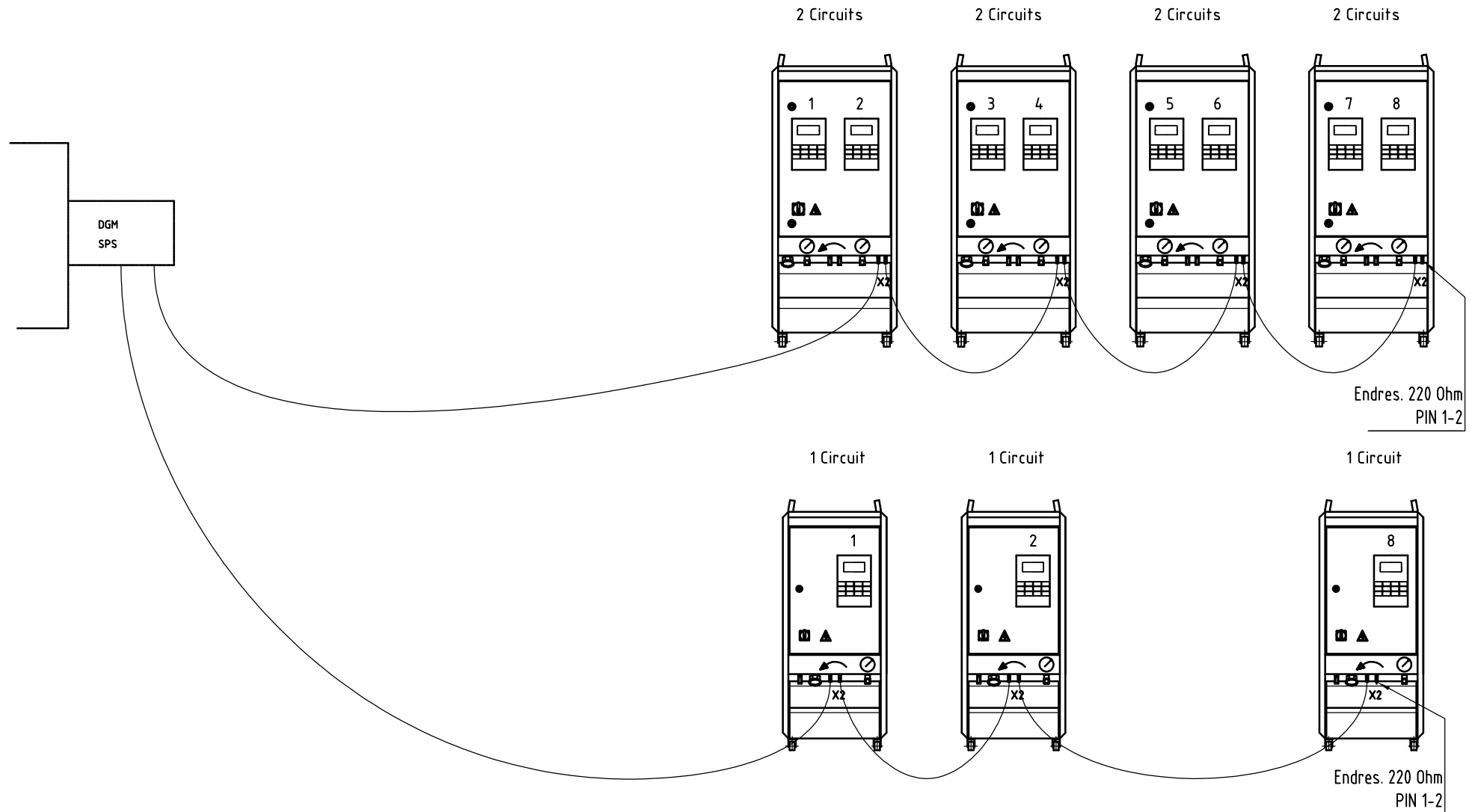


Heating and cooling unit
9pol SUB-D male connector
HC-UNIT

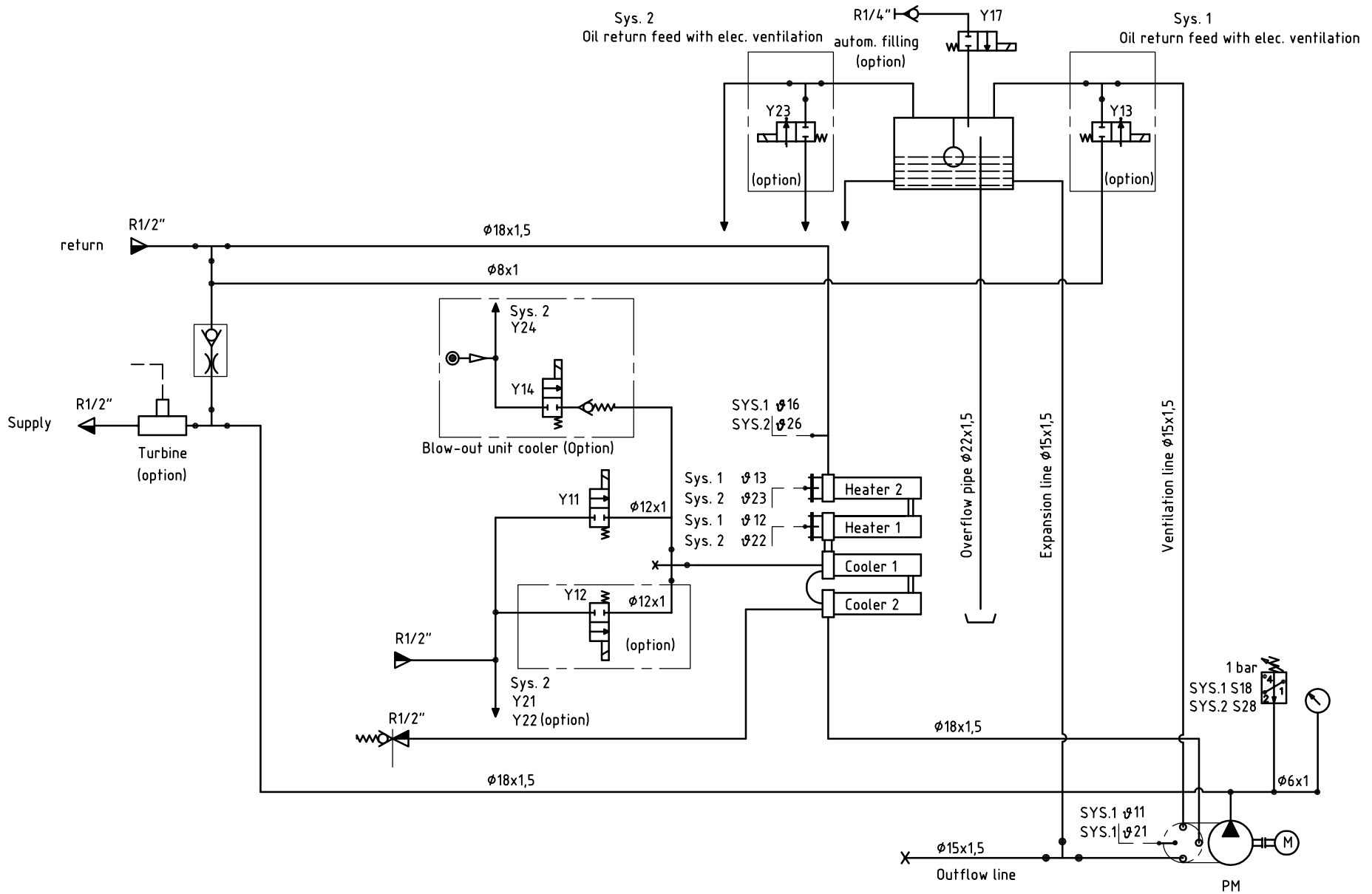
Heating and cooling unit
9pol SUB-D male connector
HC-UNIT



		General Tolerance		Scale	1:2.5
		mean		Surrogate for:	6701300
				Surrogate by:	-
		Date	Name	SCHNITTSTELLENKABEL DGM - HKG - HKG (Version Frech)	
		Drawn	25.06.2012 A. Herbst		
		Checked	25.06.2012 A. Moussa		
		Standard			
			 Automatisierungstechnik GmbH	6701301	
			Filename	P:\CAD\CAD\ACAD\KB\EPLAENE\ZUSATZA\6701301.dwg	
				Pg.	2



General Tolerance		Scale: 1:2.5
mean		Replacement for: - Replaced by: -
Date	Name	SCHNITTSTELLENKABEL DGM - HKG - HKG (Version Frech)
Proc. 25.06.2012	A. Herbst	
Checked 25.06.2012	A. Herbst	
Standard		
 Automatisierungstechnik GmbH		6701301
Filename P:\CAD\CAD\ACAD\KBE\VEPLAENE\ZUSATZ\A\6701301.dwg		Page 2 Pg 2



General Tolerance		Scale 1:2,5	
mean		Surrogate for: 56050040, 56050070	
		Surrogate by: -	
	Date	Name	
	Drawn 18.02.2010	A. Herbst	
	Checked		
	Standard		
		Schema 3212	
		56050041	
Filename I:\CAD\CAD\ACAD\KBM\INSTALLA\56050041.dwg		Page 1	Page 1 Pg